Work Order ID 121299

121299

June-23-14 7:55:44 AM

Item ID: D350-794-013 **Accept** *N900040100* **Setup Start** *NS1*

Revision ID: **Stop** *NS2*

Item Name: Auxiliary Fuel Tank Provisions

Start Date: 6/23/14 **Start Qty:** 1.00 *1*

Required Date: 6/27/14 **Req'd Qty:** 1.00 *1*

Reference:

Cust Item ID:

Customer:

Approvals: **Process Plan:** ✓ **Date:** _____ **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr: IIN-D350-794	Revision Nbr: F								
100	Document Control	0.00							
100	DOCUMENT CONTROL				DAS 31 9-89	1		14-07-02	
DC	**Memo**	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPPD350-794-013 CHG~~003~~ 004								
110	Pick Kit	0.00							
110						1			DAS 33 9-89 14-06-24
Packaging	**Memo**	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120					DAS 31 9-89	1		14-07-02	
QC	**Memo**	0.00							
Quality Control									

Item ID: D350-794-013 **Accept** *N900040100* **Setup Start** *NS1*
Revision ID: **Stop** *NS2*
Item Name: Auxiliary Fuel Tank Provisions
Start Date: 6/23/14 **Start Qty:** 1.00 *1* **Cust Item ID:**
Required Date: 6/27/14 **Req'd Qty:** 1.00 *1* **Customer:**
Reference:

Run Start *NR1*
Stop *NR2*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00						DAS 06 9-89	
130	Packaging				JUL 02 2014				
Packaging	**Memo**	0.00							
Packaging	Identify and pack for shipping as per PPPD350-794-013 Location: 109 PPP Rev: F								
140	QC21- Final Inspection - Work Order Release	0.00							
140						14/7/30			
QC	**Memo**	0.00							
Quality Control									

14-7-2

Picklist Print

June-23-14 7:55:39 AM

Work Order ID: 121299 *121299*

Parent Item: D350-794-013 *D350-794-013*

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 6/23/14 **Required Date:** 6/27/14

Start Qty: 1.00 **Required Qty:** 1.00

Comments: IPP Rev:A 10.05.20 as per ecn10-562 DD verf:EC IPP Rev:A
11.02.11 chg qty AN525-832R6 DD verf:EC IPP Rev C 11.06.06
adjusted pick list EC verified by DD
IPP REV:D 12.03.08 ECN 12-539 DD VERF:EC IPP REV:E
12.04.26 ECN 12-571 DD VERF:EC IPP REV:F 13.10.02
ECN 13-645(CHG003) DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4009-041 *D4009-041* Bonding Braid		Manufactured	No			110	Each	26.0000	2 **	2		DAS 33 9-89	DAS 06 9-89

Location	Loc Qty	Loc Code	
ST080	5		
120121	5		
ST242A	1		
107153	1		
ST243A	20		110879
106649	1		
110879	8		
113025	6		
115907	5		

DAS 31 9-89

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4022-041 *D4022-041* Fuel Transfer Pump Assy		Manufactured	No			110	Each	4.0000	1 **	1		DAS 33 9-89	DAS 06 9-89 14-06-22

Location	Loc Qty	Loc Code	
st251C	4		
106518	1		
113224	3		113224

DAS 31 9-89

Work Order ID: 121299 *121299*

Parent Item: D350-794-013 *D350-794-013*

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 6/23/14 **Required Date:** 6/27/14

Start Qty: 1.00 **Required Qty:** 1.00

D4002-5	Manufactured	No		110	Each	8.0000	1	1

D4002-5

Hose Assembly

DAS 06 9-89 DAS 33 9-89

DAS 31 9-89

Location	Loc Qty	Loc Code
ST194	3	
100089	2	
106516	1	
ST210	5	
120526	5	120526

D4003-047	Manufactured	No		110	Each	2.0000	1	1

D4003-047

Fuel Pump Inlet Pipe

DAS 06 9-89 DAS 33 9-89

DAS 31 9-89

Location	Loc Qty	Loc Code
ST193	1	
111070	1	111070
ST243	1	
113218	1	

D4002-7	Manufactured	No		110	Each	6.0000	1	1

D4002-7

Hose

DAS 06 9-89 DAS 33 9-89 1406

DAS 31 9-89

Location	Loc Qty	Loc Code
ST193	6	
100090	1	
113145	5	113145

Picklist Print

June-23-14 7:55:39 AM

Work Order ID: 121299 *121299*

Parent Item: D350-794-013 *D350-794-013*

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 6/23/14 **Required Date:** 6/27/14

Start Qty: 1.00 **Required Qty:** 1.00

AN832-6D	Purchased	No		110	Each	18.0000	1	1

AN832-6D

UNION

DAS 31 9-89

DAS 06 9-89

DAS 33 9-89

Location	Loc Qty	Loc Code
ST324	8	
120693	8	120693
st552	10	
M128454	10	

AN924-6D	Purchased	No		110	Each	52.0000	2	2

AN924-6D

Nut

DAS 31 9-89

DAS 33 9-89

Location	Loc Qty	Loc Code
ST322	25	
m129519	25	
ST325	25	
m128429	25	128429
ST326	2	
m127044	2	

NAS1149D0963J	Purchased	No		110	Each	209.0000	2	2

NAS1149D0963J

Washer

DAS 31 9-89

DAS 06 9-89

DAS 33 9-89

14-06 25

Location	Loc Qty	Loc Code
ST510a	209	
125445	209	12545

Picklist Print

June-23-14 7:55:40 AM

Work Order ID: 121299 *121299*

Parent Item: D350-794-013 *D350-794-013*

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 6/23/14 **Required Date:** 6/27/14

Start Qty: 1.00 **Required Qty:** 1.00

AN815-6D	Purchased	No		110	Each	57.0000	2 2

AN815-6D

Union-M-Flare

DAS 31 9-89

DAS 33 9-89

Location	Loc Qty	Loc Code
ST326	30	
m129507	30	
ST551	27	
m127044	13	
m127363	14	

127363

DAS 96 9-89

MS29512-06	Purchased	No		110	Each	40.0000	2 2

MS29512-06

O-RING

DAS 31 9-89

DAS 33 9-89

Location	Loc Qty	Loc Code
ST285	40	
m127255	20	
m129499	20	

129499

D4022-3	Manufactured	No		110	Each	7.0000	1 1

D4022-3

Fuel Pump Mounting Bracket

14-06

DAS 31 9-89

DAS 33 9-89

Location	Loc Qty	Loc Code
ST242A	7	
111052	7	

111052

Work Order ID: 121299
121299
Parent Item: D350-794-013
D350-794-013
Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 6/23/14 **Required Date:** 6/27/14
Start Qty: 1.00 **Required Qty:** 1.00

AN3-4A		Purchased	No		110	Each	289.0000	2	2

AN3-4A
Bolt

DAS 31 9-89

DAS 33 9-89

Location		Loc Qty	Loc Code
ST350		241	
	m128429	100	
	m128739	16	
	m129163	125	128739
ST511		48	
	m127044	48	

MS21042-3	MS21042L3	Purchased	No		110	Each	1,481.000	9	9

MS21042-3
Nut

DAS 33 9-89

DAS 31 9-89

Location		Loc Qty	Loc Code
ST307		100	
	M129541	100	
ST313		1381	
	123185	5	
	123352	35	
	M128770	1341	128770

AN970-3		Purchased	No		110	Each	358.0000	2	2

AN970-3
Washers

DAS 33 9-89 14-06-29

DAS 31 9-89

Location		Loc Qty	Loc Code
ST508		358	
	m127432	6	
	m128057	352	128057

Work Order ID: 121299 *121299*

Parent Item: D350-794-013 *D350-794-013*

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 6/23/14 **Required Date:** 6/27/14

Start Qty: 1.00 **Required Qty:** 1.00

D4008-043 *D4008-043* Fuel Pump Splash Guard Assembly	Manufactured	No		110	Each	1.0000	1 **	1	DAS 28 9-89

DAS 31 9-89

Location	Loc Qty	Loc Code
ST242A	1	
106680	1	

110904

D4004-7 *D4004-7* Hose Clip	Manufactured	No		110	Each	14.0000	1 **	1	DAS 33 9-89

DAS 31 9-89

Location	Loc Qty	Loc Code
ST243	14	
110873	4	
113576	10	

110873

AN525-10R6 *AN525-10R6* Screw	Purchased	No		110	Each	272.0000	4 **	4	DAS 33 9-89

DAS 31 9-89

Location	Loc Qty	Loc Code
ST329	200	
M129390	100	
M129507	100	
ST344	72	
M127743	72	

4x

D4001-3 *D4001-3* Fitting	Manufactured	No		110	Each	6.0000	1 **	1	DAS 33 9-89 14-06-24

DAS 31 9-89

Location	Loc Qty	Loc Code
ST243	6	
107137	6	

107137

Work Order ID: 121299 *121299*
Parent Item: D350-794-013 *D350-794-013*
Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 6/23/14 **Required Date:** 6/27/14
Start Qty: 1.00 **Required Qty:** 1.00

MS21919-WDG8 Purchased No 110 Each 522.0000 2 2 **
MS21919-WDG8
Clamp

DAS 31 9-89

Location	Loc Qty	Loc Code
MF4	522	
123900	17	123900
m128057	505	

D4003-11 Manufactured No 110 Each 5.0000 1 1 **
D4003-11
Vent Pipe - Tank

DAS 31 9-89

Location	Loc Qty	Loc Code
ST243	5	
111059	2	
113212	3	113212

D4003-049 Manufactured No 110 Each 4.0000 1 1 **
D4003-049
Tank Vent Line Assembly

DAS 31 9-89

Location	Loc Qty	Loc Code
ST209	2	
115894	2	115894
ST243	2	
113007	2	

D4027-043 Manufactured No 110 Each 5.0000 1 1 **
D4027-043
Hose Clamp Assembly

DAS 31 9-89

Location	Loc Qty	Loc Code
ST243	5	
110867	5	110867

Picklist Print

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Work Order ID: 121299 *121299*

Parent Item: D350-794-013 *D350-794-013*

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 6/23/14 **Required Date:** 6/27/14

Start Qty: 1.00 **Required Qty:** 1.00

D4063-3 Manufactured No 110 Each 3.0000 1 1 **

D4063-3

Hose

DAS 31 9-89

Location	Loc Qty	Loc Code
ST251B	3	
100095	1	
107403	2	107403

DAS 06 9-89

2000-8S Purchased No 110 Each 17.0000 2 2 **

2000-8S

Hose Clamp

DAS 31 9-89

Location	Loc Qty	Loc Code
ST250	17	
m128293	17	128293

DAS 06 9-89

NAS43DD3-32N Purchased No 110 Each 41.0000 1 1 **

NAS43DD3-32N

Spacer

DAS 31 9-89

Location	Loc Qty	Loc Code
ST271	41	
125359	16	125359
125445	25	

DAS 06 9-89

MS35207-267 Purchased No 110 Each 117.0000 1 1 **

MS35207-267

Screw

14-06-27

DAS 31 9-89

Location	Loc Qty	Loc Code
ST281	117	
125445	17	125445
m127305	100	

Work Order ID: 121299
121299
Parent Item: D350-794-013
D350-794-013
Parent Item Name: Auxiliary Fuel Tank Provisions
Start Date: 6/23/14 **Required Date:** 6/27/14
Start Qty: 1.00 **Required Qty:** 1.00

MS35207-264 Purchased No 110 Each 103.0000 3 3
MS35207-264
Screw
DAS 31 9-89

Location	Loc Qty	Loc Code
ST282	103	
124365	3	
125445	100	

NAS1149D0332J Purchased No 110 Each 3,174.000 4 4
NAS1149D0332J
Washer
DAS 31 9-89

Location	Loc Qty	Loc Code
ST294	259	
m128606	259	
ST510a	2915	
m128612	2915	

MS21919-WDG6 Purchased No 110 Each 12.0000 1 1
MS21919-WDG6
Clamp
DAS 31 9-89

Location	Loc Qty	Loc Code
ST321	12	
125445	2	
m127304	10	

D4005-1 Manufactured No 110 Each 17.0000 1 1
D4005-1
Rear Restraint Angle Gutter
DAS 31 9-89

Location	Loc Qty	Loc Code
ST243A	17	
110897	17	

Work Order ID: 121299 *121299*
Parent Item: D350-794-013 *D350-794-013*
Parent Item Name: Auxiliary Fuel Tank Provisions
Start Date: 6/23/14 **Required Date:** 6/27/14
Start Qty: 1.00 **Required Qty:** 1.00

D4004-11	Manufactured	No		110	Each	4.0000	1	1

D4004-11
Top Strap Attach Bracket
DAS 31 9-89

Location	Loc Qty	Loc Code
ST243	4	
115966	4	

115966

D4004-5	Manufactured	No		110	Each	3.0000	1	1

D4004-5
Bottom Strap Attach Bracket
DAS 31 9-89

Location	Loc Qty	Loc Code
ST243	3	
113868	3	

113868

MS24694-S50	Purchased	No		110	Each	450.0000	3	3

MS24694-S50
Screw
DAS 31 9-89

Location	Loc Qty	Loc Code
ST302	450	
108936	9	
m129022	441	

129022

NAS1149F0363P	Purchased	No		110	Each	739.0000	3	3

NAS1149F0363P
WASHER
DAS 31 9-89

Location	Loc Qty	Loc Code
ST510a	739	
124555	600	
125445	139	

125445

Work Order ID: 121299 *121299*
Parent Item: D350-794-013 *D350-794-013*
Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 6/23/14 **Required Date:** 6/27/14
Start Qty: 1.00 **Required Qty:** 1.00

D4024-041	Manufactured	No		110	Each	7.0000	1	1

D4024-041
Restraint Strap

DAS 31 9-89

Location	Loc Qty	Loc Code
ST242A	7	
111022	7	

D4004-041	Manufactured	No		110	Each	3.0000	1	1

D4004-041
Side Restraint Angle

DAS 31 9-89

Location	Loc Qty	Loc Code
ST243A	3	
113548	3	

D4007-3	Manufactured	No		110	Each	6.0000	1	1

D4007-3
Support

DAS 31 9-89

Location	Loc Qty	Loc Code
ST242	6	
105850	6	

D4006-041	Manufactured	No		110	Each	2.0000	1	1

D4006-041
Tank Top Support Assembly

DAS 31 9-89

Location	Loc Qty	Loc Code
ST110	1	
111599	1	
ST242	1	
113231	1	

Work Order ID: 121299
Parent Item: D350-794-013
Parent Item Name: Auxiliary Fuel Tank Provisions

121299
D350-794-013

Start Date: 6/23/14 **Required Date:** 6/27/14
Start Qty: 1.00 **Required Qty:** 1.00

AN4-5A | Purchased | No | 110 | Each | 359.0000 | 2 | 2
AN4-5A
BOLT
DAS 31 9-89 DAS 33 9-89 DAS 06 9-89

Location		Loc Qty	Loc Code
ST355		359	
	120562	255	
	15247	4	
	m127817	100	

NAS1149F0463P | Purchased | No | 110 | Each | 1,611.000 | 2 | 2
NAS1149F0463P
Washer
DAS 31 9-89 DAS 33 9-89 DAS 06 9-89

Location		Loc Qty	Loc Code
ST295		10	
	124859	10	
ST510a		1601	
	m123374	3	
	m127832	1598	

D4005-041 | Manufactured | No | 110 | Each | 2.0000 | 1 | 1
D4005-041
Forward Floor Gutter
DAS 31 9-89 DAS 33 9-89 DAS 06 9-89

Location		Loc Qty	Loc Code
ST251A		2	
	107358	2	

D4063-1 | Manufactured | No | 110 | Each | 6.0000 | 1 | 1
D4063-1
Hose
DAS 31 9-89 DAS 33 9-89 DAS 06 9-89 1406-24

Location		Loc Qty	Loc Code
ST251B		6	
	110122	1	
	113072	5	

Work Order ID: 121299
121299
Parent Item: D350-794-013
D350-794-013
Parent Item Name: Auxiliary Fuel Tank Provisions
Start Date: 6/23/14 **Required Date:** 6/27/14
Start Qty: 1.00 **Required Qty:** 1.00

MS21919-WDG9		Purchased	No		110	Each	53.0000	1	1

MS21919-WDG9
Clamp

DAS 31 9-89

Location	Loc Qty	Loc Code
ST506	24	
M128402	24	
ST508	1	
M128638	1	
ST509	28	
M128673	28	

128673

DAS 06 9-89

2000-6S		Purchased	No		110	Each	36.0000	1	1

2000-6S
Hose Clamp

DAS 31 9-89

Location	Loc Qty	Loc Code
ST250	36	
120693	1	
m128830	15	
m128880	20	

128830

DAS 06 9-89

NAS1474-08	NAS1474A08	Purchased	No		110	Each	0.0000	3	3

NAS1474-08
Sealed Captive Anchor Nut (not a good number)

DAS 31 9-89

128186

DAS 33 9-89

D4005-11		Manufactured	No		110	Each	9.0000	1	1

D4005-11
Finishing Strip

DAS 31 9-89

Location	Loc Qty	Loc Code
ST243A	9	
111593	9	

111593

DAS 33 9-89 14-06-24

DAS 06 9-89

Work Order ID: 121299
121299
Parent Item: D350-794-013
D350-794-013
Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 6/23/14 **Required Date:** 6/27/14
Start Qty: 1.00 **Required Qty:** 1.00

MS21059L08 Purchased No 110 Each 617.0000 4 4
MS21059L08
Nut
DAS 31 9-89

Location	Loc Qty	Loc Code
ST508	617	
123185	1	
125654	616	

125654

AN525-832R6 Purchased No 110 Each 146.0000 9 9
AN525-832R6
Screw
DAS 31 9-89

Location	Loc Qty	Loc Code
GA	65	
125303	65	
ST344	81	
m127059	81	

127059

D8-603 Purchased No 110 Each 1.0000 1 1
D8-603
ECF Fuse, 6.3 amps (HA23-6U3)
DAS 31 9-89

Location	Loc Qty	Loc Code
ST390	1	
124335	1	

129647

D1-205 Purchased No 110 Each 10.0000 1 1
D1-205
ECF Fuse, 2.5 amps (HA21-2U5)
DAS 31 9-89

Location	Loc Qty	Loc Code
ST390	10	
124335	10	

124335

14-06-24

Work Order ID: 121299 *121299*
Parent Item: D350-794-013 *D350-794-013*
Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 6/23/14 **Required Date:** 6/27/14
Start Qty: 1.00 **Required Qty:** 1.00

MS35058-23	Purchased	No		110	Each	16.0000	1	1	DAS 33 9-89
MS35058-23							**		
Switch									

Location	Loc Qty	Loc Code
ST283	16	
125359	4	125359
m128606	2	
m128919	10	

DAS 31 9-89

107-964	Purchased	No		110	Each	10.0000	1	1	DAS 33 9-89
107-964							**		
Connector Receptacle									

Location	Loc Qty	Loc Code
ST393	10	
M128304	10	128304

DAS 31 9-89

107-978	Purchased	No		110	Each	10.0000	1	1	DAS 08 9-89
107-978							**	127303	DAS 33 9-89
Connector Backshell									

Location	Loc Qty	Loc Code
ST393	10	
M128272	10	

DAS 31 9-89

107-943	Purchased	No		110	Each	19.0000	1	1	DAS 05 9-89
107-943							**		DAS 33 9-89 14-06-27
Connector Plug									

Location	Loc Qty	Loc Code
ST393	19	
124972	8	124972
m127303	11	

DAS 31 9-89

Work Order ID: 121299
121299
Parent Item: D350-794-013
D350-794-013
Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 6/23/14 **Required Date:** 6/27/14
Start Qty: 1.00 **Required Qty:** 1.00

MS35206-217 Purchased No 110 Each 73.0000 4 4
MS35206-217
SCREW
DAS 31 9-89

Location	Loc Qty	Loc Code
ST283	73	
m128687	73	

128687

NAS1149FN416P Purchased No 110 Each 190.0000 4 4
NAS1149FN416P
Washer
DAS 31 9-89

Location	Loc Qty	Loc Code
ST294	190	
125445	190	

125445

MS21044N04 Purchased No 110 Each 36.0000 4 4
MS21044N04
Nut
DAS 31 9-89

Location	Loc Qty	Loc Code
ST315	36	
125445	36	

125445

143-207 Purchased No 110 Each 22.0000 1 1
143-207
Plug
DAS 31 9-89

Location	Loc Qty	Loc Code
ST251B	22	
124516	2	
m127053	20	

124516

14-06-26

Work Order ID: 121299 *121299*
Parent Item: D350-794-013 *D350-794-013*
Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 6/23/14 **Required Date:** 6/27/14
Start Qty: 1.00 **Required Qty:** 1.00

143-208 Purchased No 110 Each 19.0000 1 1 **
143-208
Receptacle

DAS 31 9-89

Location	Loc Qty	Loc Code
ST251B	19	
122705	1	
125517	18	

DAS 06 9-89
DAS 33 9-89

143-204 Purchased No 110 Each 20.0000 1 1 **
143-204
Receptacle Housing

DAS 31 9-89

Location	Loc Qty	Loc Code
ST251B	20	
121393	6	
125551	14	

125517
DAS 06 9-89
DAS 33 9-89

143-203 Purchased No 110 Each 517.0000 1 1 **
143-203
Plug Housing

DAS 31 9-89

Location	Loc Qty	Loc Code
ST251B	517	
122018	232	
122040	285	

125551
DAS 06 9-89
DAS 33 9-89

143-219 Purchased No 110 Each 136.0000 5 5 **
143-219
Grimp Pin

DAS 31 9-89

Location	Loc Qty	Loc Code
ST251B	36	
125517	36	
ST398	100	
m129527	100	

122018
DAS 06 9-89
14-06-24
DAS 33 9-89

Work Order ID: 121299 *121299*
Parent Item: D350-794-013 *D350-794-013*
Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 6/23/14 **Required Date:** 6/27/14
Start Qty: 1.00 **Required Qty:** 1.00

143-217		Purchased	No		110	Each	976.0000	5	5

143-217
Crimp Socket

DAS 31 9-89

DAS 06 9-89

DAS 33 9-89

Location	Loc Qty	Loc Code
ST251B	976	
115459	976	

115459

D4026-041		Manufactured	No		110	Each	19.0000	1	1

D4026-041
Fuel Gauge

DAS 31 9-89

DAS 06 9-89

DAS 33 9-89

Location	Loc Qty	Loc Code
ST242B	19	
111446	10	
113046	9	

113046

NAS1149FN832P		Purchased	No		110	Each	8,495.000	2	2

NAS1149FN832P
Washer

DAS 31 9-89

DAS 06 9-89

DAS 33 9-89

Location	Loc Qty	Loc Code
ST295	430	
123185	30	
123522	400	
st510	8065	
125268	8065	

125268

MS21042-08	MS21042L08	Purchased	No		110	Each	14.0000	2	2

MS21042-08
USE MS21042L08

DAS 31 9-89

DAS 06 9-89

128429 DAS 33 9-89 14-06-24

Location	Loc Qty	Loc Code
ST	14	
123185	10	
123525	4	

Work Order ID: 121299
121299
Parent Item: D350-794-013
D350-794-013
Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 6/23/14 **Required Date:** 6/27/14
Start Qty: 1.00 **Required Qty:** 1.00

444-2556 Purchased No 110 Each 0.0000 1 1
444-2556 MTA106D
Gauge Master Switch
OR ACCEPTABLE TO US MTA106
BATCH:_____
OR ACCEPTABLE TO US D4290-7
BATCH:_____
DAS 31 9-89

AN5800-1 Purchased No 110 Each 15.0000 1 1
AN5800-1
Placard Holder
DAS 31 9-89

Location	Loc Qty	Loc Code
ST251B	15	
125359	6	
m127874	9	

AN929-6D Purchased No 110 Each 4.0000 1 1
AN929-6D
Nut(incorrect number) see AN929-6
DAS 31 9-89

Location	Loc Qty	Loc Code
ST326	4	
125359	4	

D3997-1 Manufactured No 110 Each 12.0000 1 1
D3997-1
Placard
DAS 31 9-89

Location	Loc Qty	Loc Code
ST244A	12	
100137	1	
107439	11	

Work Order ID: 121299 *121299*
Parent Item: D350-794-013 *D350-794-013*
Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 6/23/14 **Required Date:** 6/27/14
Start Qty: 1.00 **Required Qty:** 1.00

D3997-7	Manufactured	No		110	Each	11.0000	1	1	DAS 33 9-89
D3997-7 Placard							**		

DAS 31 9-89

Location	Loc Qty	Loc Code
ST244A	11	
111477	11	

111477

D3997-9	Manufactured	No		110	Each	11.0000	1	1	DAS 33 9-89
D3997-9 Placard							**		

DAS 31 9-89

Location	Loc Qty	Loc Code
ST244A	11	
111512	11	

111512

D3997-13	Manufactured	No		110	Each	12.0000	1	1	DAS 33 9-89
D3997-13 Placard							**		

DAS 31 9-89

Location	Loc Qty	Loc Code
ST244A	12	
106909	1	
113226	11	

106909

D3997-15	Manufactured	No		110	Each	12.0000	1	1	DAS 33 9-89 14-06-24
D3997-15 Placard							**		

DAS 31 9-89

Location	Loc Qty	Loc Code
ST244A	12	
113109	12	

113109

Work Order ID: 121299
121299
Parent Item: D350-794-013
D350-794-013
Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 6/23/14 **Required Date:** 6/27/14
Start Qty: 1.00 **Required Qty:** 1.00

D3997-19	Manufactured	No		110	Each	12.0000	1	1

D3997-19
Placard

DAS 31 9-89

Location	Loc Qty	Loc Code
ST244A	12	
113015	12	

113015

DAS 31 9-89

D3997-21	Manufactured	No		110	Each	12.0000	1	1

D3997-21
Placard

DAS 31 9-89

Location	Loc Qty	Loc Code
ST244A	12	
100139	1	
113137	11	

113137

DAS 31 9-89

D3997-23	Manufactured	No		110	Each	15.0000	1	1

D3997-23
Placard

DAS 31 9-89

Location	Loc Qty	Loc Code
ST076	12	
120356	12	
ST244A	3	
100140	3	

100140

DAS 31 9-89

D3997-25	Manufactured	No		110	Each	5.0000	1	1

D3997-25
Placard

DAS 31 9-89

Location	Loc Qty	Loc Code
ST244A	5	
107421	5	

107421

DAS 31 9-89 14-06-24

Work Order ID: 121299 *121299*
Parent Item: D350-794-013 *D350-794-013*
Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 6/23/14 **Required Date:** 6/27/14
Start Qty: 1.00 **Required Qty:** 1.00

D3997-31	Manufactured	No		110	Each	13.0000	1	1	DAS 06 9-89
D3997-31							**	DAS 33 9-89	
Placard									

DAS 31 9-89

Location	Loc Qty	Loc Code
ST244A	13	
100141	1	100141
113202	12	

D3997-33	Manufactured	No		110	Each	14.0000	1	1	DAS 06 9-89
D3997-33							**	DAS 33 9-89	
Placard									

DAS 31 9-89

Location	Loc Qty	Loc Code
ST244A	14	
106912	2	
116115	12	116115

D3997-35	Manufactured	No		110	Each	13.0000	1	1	DAS 06 9-89
D3997-35							**	DAS 33 9-89	
Placard									

DAS 31 9-89

Location	Loc Qty	Loc Code
ST244A	13	
100142	1	100142
113074	12	

D3997-37	Manufactured	No		110	Each	10.0000	1	1	DAS 33 9-89 14-06-30 DAS 9-89
D3997-37							**		
Placard									

DAS 31 9-89

Location	Loc Qty	Loc Code
ST244A	10	
111007	10	

Work Order ID: 121299
121299
Parent Item: D350-794-013
D350-794-013
Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 6/23/14 **Required Date:** 6/27/14
Start Qty: 1.00 **Required Qty:** 1.00

D3997-39	Manufactured	No		110	Each	13.0000	1	1

D3997-39
Placard

DAS 31 9-89

Location	Loc Qty	Loc Code
ST244A	13	
106796	1	
113139	12	

D3997-41	Manufactured	No		110	Each	11.0000	1	1

D3997-41
Placard

DAS 31 9-89

Location	Loc Qty	Loc Code
ST244A	11	
111526	11	

6.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -041	Part Number	Superseded Part Numbers	Description
X					D350-794-011		AUXILIARY FUEL TANK (AS 350 SERIES)
1	X				D350-794-013		AUXILIARY FUEL TANK PROVISIONS (AS 350 SERIES)
		X			D130-794-021		AUXILIARY FUEL TANK (EC 130 SERIES)
		1	X		D130-794-023		AUXILIARY FUEL TANK PROVISIONS (EC 130 SERIES)
1		1		X	D350-794-041		TANK ASSEMBLY
				1	D4055-041	JCA/M47-1-01A	FUEL TANK
	1		1		D4022-041	A8150-B1-JCA	FUEL TRANSFER PUMP ASSEMBLY
				1*	D4023-3	ER281	FUEL CAP
	1		1		D4002-5	JCA-M47-2-13	SUPPLY HOSE – FROM AUX TANK
	1		1		D4003-047	JCA-M47-2-16	FUEL PUMP INLET PIPE
	1		1		D4002-7	JCA-M47-2-25	SUPPLY HOSE – PUMP TO MAIN TANK FILLER NECK
				1	D4002-041	JCA-M47-1-13	DRAIN HOSE ASSEMBLY – FRONT
				1	D4002-043	JCA-M47-1-16	DRAIN HOSE ASSEMBLY – REAR
				2	MS20822-3D		UNION
	1		1		AN832-6D		BULKHEAD UNION
				1	AN816-6D		STRAIGHT FITTING
	2		2		AN924-6D		NUT (ALTERNATE AS5178D06)
	2		2		NAS1149D0963J		WASHER
				1	MS20822-8D		90° FITTING
	2		2		AN815-6D		UNION
	2		2		MS29512-06		ORING
	1		1		D4022-3	05-00021	FUEL PUMP MOUNTING BRACKET
	2		2		AN3-4A		BOLT
	2		2		MS21042-3		NUT
	2		2		AN970-3		WASHER
	1		1		D4008-043	JCA-M47-2-29	FUEL PUMP SPLASH GUARD
	1		1		D4004-7	N3	HOSE CLIP
				2	D4009-041	JCA-M47-4-01	BONDING BRAID
				1	D4008-041	JCA-M47-2-26	AUXILIARY TANK FILLER SPLASH GUARD
	4		4		AN525-10R6		SCREW
	1		1		D4001-3	AN832-6D-JCA	BULKHEAD FITTING – MODIFIED
							Vent Assembly Parts
	2		2		MS21919WDG-8		CLAMP
	1		1		D4003-11	JCA-M47-2-21	VENT PIPE – TANK
			1		D4027-041	JCA-M47-2-20	VENT CLAMP ASSEMBLY
	1		1		D4003-049	JCA-M47-2-17	VENT PIPE – TANK
	1		1		D4027-043	JCA-M47-2-35	VENT CLAMP ASSEMBLY
	1		1		D4063-3	193-8	VENT HOSE
	2		2		2000-8S		HOSE CLAMP
	1		1		NAS43DD3-32N		SPACER
	1		1		MS35207-267		SCREW
	2		2		MS35207-264		SCREW
	3		3		NAS1149D0332J		WASHER
	3		3		MS21042-3		NUT
				3	TBA28B		CABLE TIE FASTENER
				1	TY25MX		TIE WRAP
	1		1		MS21919WDG-6		CLAMP (RUBBER REMOVED)
	1		1		D4009-041	JCA-M47-4-01	BONDING BRAID ASSEMBLY

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Qty -011	Qty -013	Qty -021	Qty -023	Qty -041	Part Number	Superseded Part Numbers	Description
							Restraint Assembly Parts
	1		1		D4005-1	JCA-M47-2-03	REAR RESTRAINT ANGLE/GUTTER
	1		1		D4004-11	JCA-M47-2-11	TOP STRAP ATTACH BRACKET
	1		1		D4004-5	JCA-M47-2-23	BOTTOM STRAP ATTACH BRACKET
	3		3		MS24694-S50		SCREW
	3		3		MS21042-3		NUT
	3		3		NAS1149F0363P		WASHER
	1		1		D4024-041	JCA/ASSO/MIN	ANCRA RESTRAINT STRAP
	1		1		D4004-041	JCA-M47-2-19	SIDE RESTRAINT ANGLE
	1		1		D4007-3	JCA-M47-2-18	TOP SUPPORT BRACKET
	1		1		D4006-041	JCA-M47-2-01	TANK TOP SUPPORT ASSEMBLY
	2		2		AN4-5A		BOLT
	2		2		NAS1149F0463P		WASHER
							Locker Preparation Parts
	1		1		D4005-041	JCA-M47-2-22	FORWARD FLOOR GUTTER
	1		1		D4063-1	193-6	DRAIN HOSE
	1		1		MS21919WDG-9		CLAMP
	1		1		MS35207-264		SCREW
	1		1		NAS1149D0332J		WASHER
	1		1		MS21042-3		NUT
	1		1		2000-6S		HOSE CLAMP
	3		3		NAS1474-08		SEALED CAPTIVE ANCHOR NUT
	1		1		D4005-11	JCA-M47-2-12	FINISHING STRIP
	4		4		MS21059-L08		ANCHOR NUT
	7		7		AN525-832R6		SCREW
							Electrical Parts
	1		1		D4290-9	D8-603 (ALT. HA23-6U3)	6.3A ECF FUSE
	1		1		D4290-11	D1-205 (ALT. HA21-2U5)	2.5A ECF FUSE
	1		1		MS35058-23		SWITCH
	1		1		D4290-29	107-964	CONNECTOR RECEPTACLE
	1		1		D4290-27	107-978 (ALT. 105-5465)	CONNECTOR BACKSHELL
	1		1		D4290-25	107-943	CONNECTOR PLUG
				1*	D4025-1	VDO-M47-JCA	FUEL QUANTITY SENDER
	4		4		MS35206-217		SCREW
	4		4		NAS1149FN416P		WASHER
	4		4		MS21044N04		NUT
	1		1		D4290-33	143-207	PLUG
	1		1		D4290-23	143-208	RECEPTACLE
	1		1		D4290-15	143-204 (ALT. 973-1482)	RECEPTACLE HOUSING
	1		1		D4290-17	143-203 (ALT. 973-1490)	PLUG HOUSING
	5		5		D4290-35	143-219 (ALT. 977-3800)	CRIMP PIN
	5		5		D4290-31	143-217 (ALT. 977-3797)	CRIMP SOCKET
	1		1		D4009-041	JCA-M47-4-01	BONDING BRAID ASSEMBLY
	1		1		D4026-041	FL-100-R-JCA	FUEL GAUGE
	2		2		AN525-832R6		SCREW – GROUND STUD

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Qty -011	Qty -013	Qty -021	Qty -023	Qty -041	Part Number	Superseded Part Numbers	Description
	2		2		NAS1149FN832P		WASHER
	2		2		MS21042-08		NUT
	1		1		D4290-7	444-2556	GAUGE MASTER SWITCH
	1**		1**		D4022-5	3775628 (ALT. 100-6847)	THERMAL SWITCH (125°C) – FARNELL
							General
	1		1		AN5800-1		PLACARD HOLDER
	1		1		AN929-6D		BLANK CAP
							Additional EC 130 Parts
			3		MS35207-264		SCREW
			3		NAS1149D0332J		WASHER
			3		MS21042-3		NUT
			1		D4027-041	JCA-M47-2-20	VENT CLAMP ASSEMBLY
			1		D4004-043	JCA-M47-2-04	SIDE RESTRAINT ANGLE AND TIE DOWN POINT
			1		D4005-5	JCA-M47-2-06	ANGLE
			4		D4005-7	JCA-M47-2-07	ANGLE
			1		D4005-9	JCA-M47-2-08	ANGLE
			1		D4007-1	JCA-M47-2-02	TOP SUPPORT BRACKET
			1		D4005-3	JCA-M47-2-05	FORWARD RESTRAINT BEAM
			2		AN4-6A		BOLT
			1		D4007-5	JCA-M47-2-24	PACKER
							Placards
	1				D3997-1	JCA-M47-P1	FUEL QUANTITY – AS 350 MODELS
			1		D3997-3	JCA-M47-P2	FUEL QUANTITY – EC 130 B4 MODEL
				2*	D3997-5	JCA-M47-P3	AUX FUEL DRAIN
	1		1		D3997-7	JCA-M47-P4	AUX FUEL TRANSFER PUMP
	1		1		D3997-9	JCA-M47-P5	AUX FUEL
				1*	D3997-11	JCA-M47-P6	WEIGHT AND BALANCE
	1		1		D3997-13	JCA-M47-P7	ON/OFF
	1		1		D3997-15	JCA-M47-P8	CHECK LOCKER TANK
				1*	D3997-17	JCA-M47-P9	STOWAGE PROHIBITED
	1		1		D3997-19	JCA-M47-P10	TANK VENT
	1		1		D3997-21	JCA-M47-P13	SWITCH FIXED
	1		1		D3997-23	JCA-M47-P14	AUX FUEL
	1				D3997-25	JCA-M47-P15	CONVERSION CHART – AS 350 MODELS
			1		D3997-27	JCA-M47-P16	CONVERSION CHART – EC 130 B4 MODEL
				1*	D3997-29	JCA-M47-P17	DO NOT OVERFILL WARNING
	1		1		D3997-31	JCA-M47-P18	ON/OFF
	1		1		D3997-33	JCA-M47-P19	AUX GAUGE FACE
	1		1		D3997-35	JCA-M47-P20	AUX FUEL GAUGE
	1		1		D3997-37	JCA-M47-P21	6.3 A CIRCUIT BREAKER
	1		1		D3997-39	JCA-M47-P22	2.5A CIRCUIT BREAKER
	1		1		D3997-41	JCA-M47-P23	AUX TANK NOT FITTED
				1*	D3997-43	JCA-M47-P24	EARTH

* - item included as part of D4055-041 tank assembly
** - item included as part of D4022-041 pump assembly

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Work Order ID 121299

121299

June-23-14 7:55:44 AM

Item ID: D350-794-013 **Accept** *N900040100* **Setup Start** *NS1*

Revision ID: **Stop** *NS2*

Item Name: Auxiliary Fuel Tank Provisions

Start Date: 6/23/14 **Start Qty:** 1.00 *1*

Required Date: 6/27/14 **Req'd Qty:** 1.00 *1*

Reference:

Cust Item ID:

Customer:

Approvals: **Process Plan:** ✓ **Date:** _____ **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr: IIN-D350-794 Revision Nbr: F	LABEL only JB								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	**Memo**	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPPD350-794-013		CHG003 004 see attachment						
110	Pick Kit	0.00							
110									
Packaging	**Memo**	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	**Memo**	0.00							
Quality Control									

MCO 1406-24

Change Record

Part Number: D350-794-013

Description: AUXILIARY FUEL TANK PROVISIONS

CHG #	DATE	BY	RELEVANT DOCUMENTS	ECN #
001	10.01.11	KJ	MDL-D350-794 REV B	09-724
002	12.03.05	KJ	D4004, D4005, D4006, D4462, D4463, D4464 REV B	12-539
			D4008, D4022, D4062, D4125 REV C, D4577, D4597 REV A	
003	13.10.01	KJ	IIN-D350-794 REV F, ICA-D350-794 REV 6	13-621
004	14.06.12	KJ	DSI 9663, D4975 REV A, D4000, D4597 REV B, D4008, D4463 REV D,	14-636
			D4462 REV C, D4464 REV E	
			DSI 9672, D4968 REV A	14-673
			DSI 9673 REV A, D3997 REV B	14-674